

CR10 S4 for Face shield

Printer type : FDM

Material : PLA Filament(dia.1.75mm)

Nozzle diameter : 0.4mm

Layer thickness : 0.2mm-0.25mm

Extrusion temp : 190°C-230°C

Platform temp : 30°C-60°C

Speed : 40mm/s-60mm/s

Infill density : 15%-30%

-Model Information-

Build plate adhesion type : raft

weight : 20g-25g

printing time : 2h30m

printing size : 155mm * 175mm * 55mm