Zortrax M200plus for Face shield

Printer type: FDM
Material: ABS (dia.1.75mm)
Nozzle diameter: 0.4mm
Layer thickness: 0.19mm
Extrusion temp: 275°C
Platform temp: 80°C
Speed: 36mm/s
Cooling fan: AUTO
Infill density: 50%

-Model Information-
Build plate adhesion type: raft
weight: 20g-25g
printing time: 2h45m
printing size: 155mm * 175mm * 55mm